Versa-Matic

Service & Operating Manual

Original Instructions

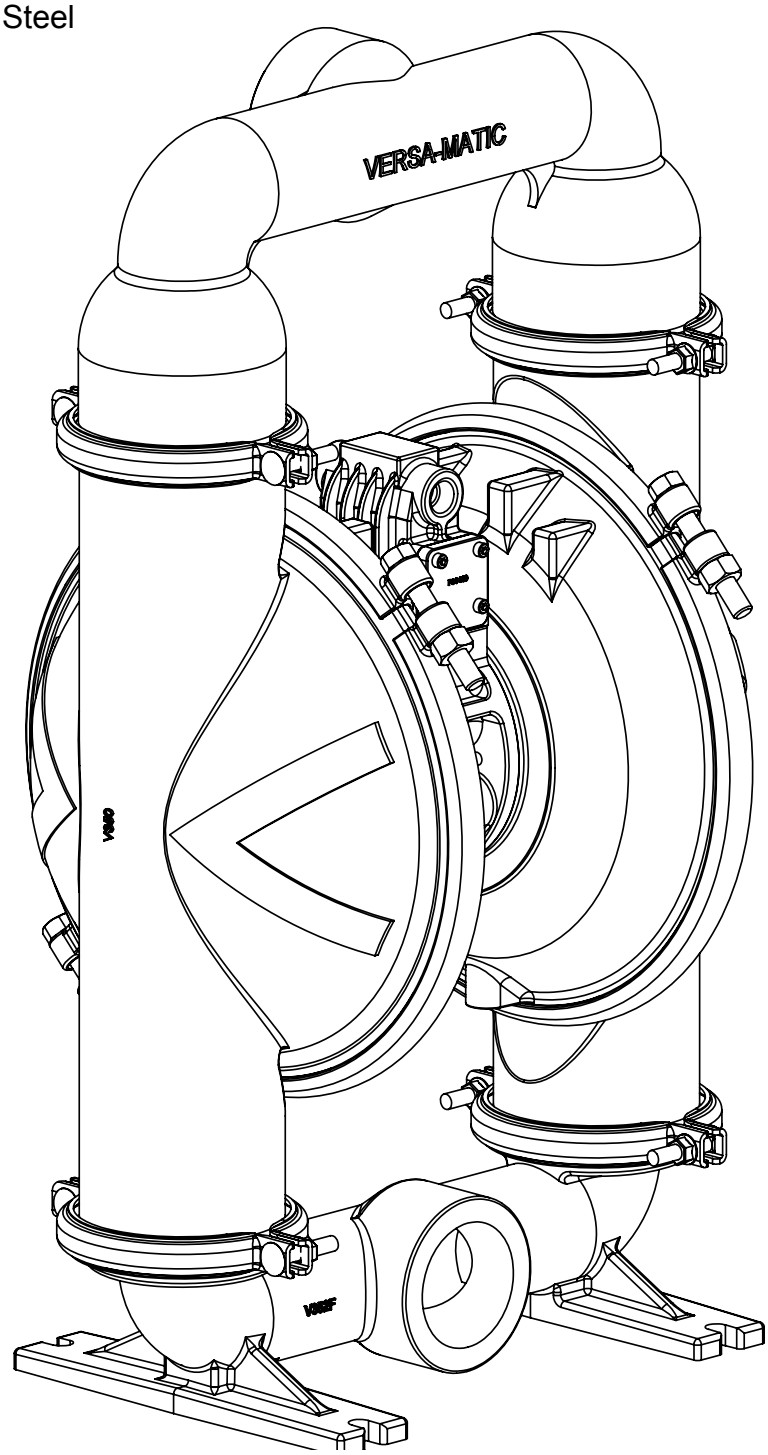
3" Elima-Matic Clamped Metallic - ATEX

with Metallic Center Section

E3

E3 Metallic Pumps

- Aluminum
- Cast Iron
- Stainless Steel
- Alloy C



VERSA-MATIC®

VERSA-MATIC® • Warren Rupp, Inc. • A Unit of IDEX Corporation
800 North Main Street, Mansfield, OH 44902 USA • Phone: (419) 526-7296 • **www.versamatic.com**

Safety Information

⚠ IMPORTANT

Read the safety warnings and instructions in this manual before pump installation and start-up. Failure to comply with the recommendations stated in this manual could damage the pump and void factory warranty.

When the pump is used for materials that tend to settle out or solidify, the pump should be flushed after each use to prevent damage. In freezing temperatures the pump should be completely drained between uses.

⚠ CAUTION

Before pump operation, inspect all fasteners for loosening caused by gasket creep. Retighten loose fasteners to prevent leakage. Follow recommended torques stated in this manual.

Nonmetallic pumps and plastic components are not UV stabilized. Ultraviolet radiation can damage these parts and negatively affect material properties. Do not expose to UV light for extended periods of time.

WARNING
Pump not designed, tested or certified to be powered by compressed natural gas. Powering the pump with natural gas will void the warranty.

⚠ WARNING

When used for toxic or aggressive fluids, the pump should always be flushed clean prior to disassembly.

Before maintenance or repair, shut off the compressed air line, bleed the pressure, and disconnect the air line from the pump. Be certain that approved eye protection and protective clothing are worn at all times. Failure to follow these recommendations may result in serious injury or death.

Airborne particles and loud noise hazards. Wear eye and ear protection.

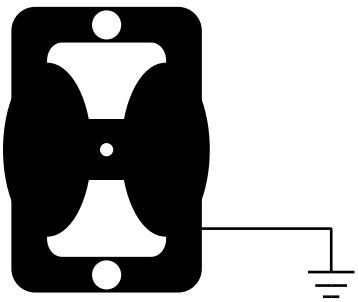
In the event of diaphragm rupture, pumped material may enter the air end of the pump, and be discharged into the atmosphere. If pumping a product that is hazardous or toxic, the air exhaust must be piped to an appropriate area for safe containment.

Take action to prevent static sparking. Fire or explosion can result, especially when handling flammable liquids. The pump, piping, valves, containers and other miscellaneous equipment must be properly grounded.

This pump is pressurized internally with air pressure during operation. Make certain that all fasteners are in good condition and are reinstalled properly during reassembly.

Use safe practices when lifting

Grounding ATEX Pumps



ATEX compliant pumps are suitable for use in explosive atmospheres when the equipment is properly grounded in accordance with local electrical codes. Pumps equipped with electrically conductive diaphragms are suitable for the transfer of conductive or non-conductive fluids of any explosion group. When operating pumps equipped with non-conductive diaphragms that exceed the maximum permissible projected area, as defined in EN 13461-1: 2009 section 6.7.5 table 9, the following protection methods must be applied:

- Equipment is always used to transfer electrically conductive fluids or
- Explosive environment is prevented from entering the internal portions of the pump, i.e. dry running

For further guidance on ATEX applications, please consult the factory.

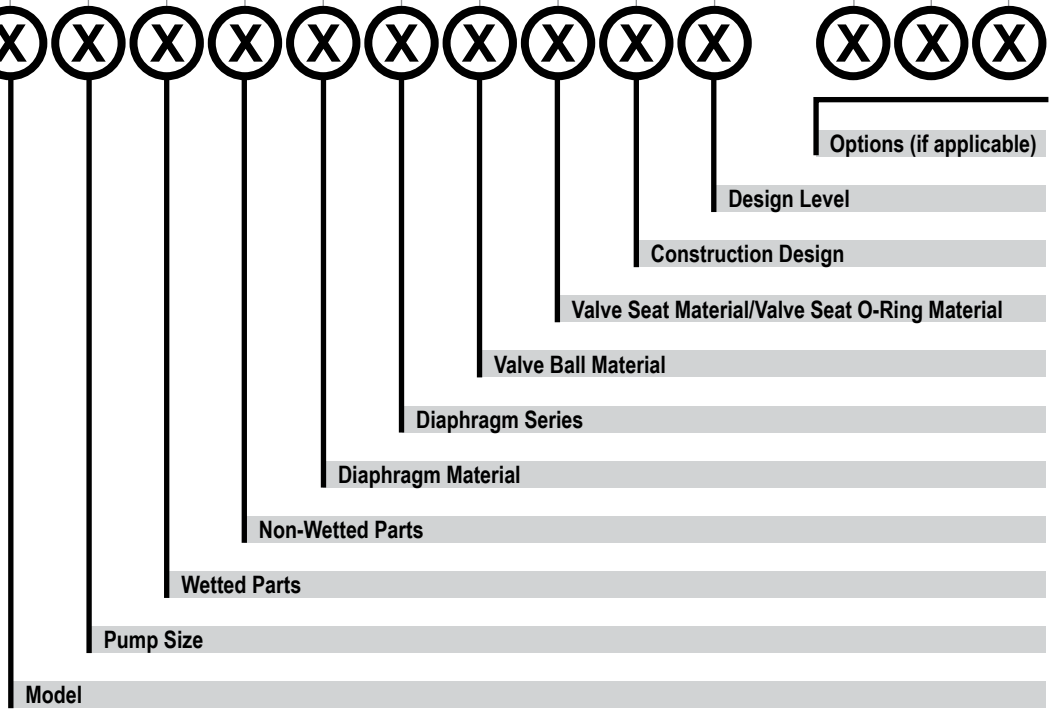
Table of Contents

Explanation of Pump Nomenclature

Your Serial #: *(fill in from pump nameplate)* _____

Your Model #:
(fill in from pump nameplate)

Model #: X X X X X X X X X X X X X



Model
E Elima-Matic
U Ultra-Matic
V V-Series
RE AirVantage

Pump Size
6 1/4"
8 3/8"
5 1/2"
7 3/4"
1 1"
4 1-1/4" or 1-1/2"
2 2"
3 3"

Wetted Parts
A Aluminum
C Cast Iron
S Stainless Steel
H Alloy C
P Polypropylene
K Kynar
G Groundable Acetal
B Aluminum (screen mount)

Non-Wetted Parts
A Aluminum
S Stainless Steel
P Polypropylene
G Groundable Acetal
Z PTFE-coated Aluminum
J Nickel-plated Aluminum
C Cast Iron
Q Epoxy-Coated Aluminum

Diaphragm Material
1 Neoprene
2 Nitrile (Nitrile)
3 FKM (Fluorocarbon)
4 EPDM
5 PTFE
6 Santoprene XL
7 Hytrel
9 Geolast
Y FDA Santoprene

Diaphragm Series
R Rugged
D Dome
X Thermo-Matic
T Tef-Matic (2-piece)
B Versa-Tuff (1-piece)
F FUSION (one-piece integrated plate)

Valve Ball Material Valve
1 Neoprene
2 Nitrile
3 (FKM) Fluorocarbon
4 EPDM
5 PTFE
6 Santoprene XL
7 Hytrel
8 Polyurethane
9 Geolast
A Acetal
S Stainless Steel
Y FDA Santoprene

Seat/Valve Seat O-Ring Material
1 Neoprene
2 Nitrile
3 (FKM) Fluorocarbon
4 EPDM
5 PTFE
6 Santoprene XL
7 Hytrel
8 Polyurethane
9 Geolast
A Aluminum w/ PTFE O-Rings
S Stainless Steel w/ PTFE O-Rings
C Carbon Steel w/ PTFE O-Rings
H Alloy C w/ PTFE O-Rings
T PTFE Encapsulated Silicone O-Rings
Y FDA Santoprene

Construction Design
9 Bolted
0 Clamped

Design Level
A
C

Miscellaneous Options
B BSP Tapered Thread
CP Center Port
ATEX ATEX Compliant
FP Food Processing
SP Sanitary Pump
HP High Pressure
OE Original Elima-Matic
F Flap Valve
HD Horizontal Discharge
3A 3-A Certified
UL UL Listed
OB Oil Bottle

*More than one option may be specified for a particular pump model.

Materials

Material Profile:	Operating Temperatures:	
⚠ *CAUTION! Operating temperature limitations are as follows:*	Max.	Min.
Conductive Acetal: Tough, impact resistant, ductile. Good abrasion resistance and low friction surface. Generally inert, with good chemical resistance except for strong acids and oxidizing agents.	190°F 88°C	-20°F -29°C
EPDM: Shows very good water and chemical resistance. Has poor resistance to oils and solvents, but is fair in ketones and alcohols.	280°F 138°C	-40°F -40°C
FKM: (Fluorocarbon) Shows good resistance to a wide range of oils and sovents; especially all aliphatic, aromatic and halogenated hydrocarbons, acids, animal and vegetable oils. Hot water or hot aqueous solutions (over 70°F) will attack FKM.	350°F 177°C	-40°F -40°C
Hytrel®: Good on acids, bases, amines and glycols at room temperatures only.	220°F 104°C	-20°F -29°C
Neoprene: All purpose. Resistance to vegetable oils. Generally not affected by moderate chemicals, fats, greases and many oils and solvents. Generally attacked by strong oxidizing acids, ketones, esters and nitro hydrocarbons and chlorinated aromatic hydrocarbons.	200°F 93°C	-10°F -23°C
Nitrile: General purpose, oil-resistant. Shows good solvent, oil, water and hydraulic fluid resistance. Should not be used with highly polar solvents like acetone and MEK, ozone, chlorinated hydrocarbons and nitro hydrocarbons.	190°F 88°C	-10°F -23°C
Nylon: 6/6 High strength and toughness over a wide temperature range. Moderate to good resistance to fuels, oils and chemicals.	180°F 82°C	32°F 0°C
Polypropylene: A thermoplastic polymer. Moderate tensile and flex strength. Resists stong acids and alkali. Attacked by chlorine, fuming nitric acid and other strong oxidizing agents.	180°F 82°C	32°F 0°C
PVDF: (Polyvinylidene Fluoride) A durable fluoroplastic with excellent chemical resistance. Excellent for UV applications. High tensile strength and impact resistance.	250°F 121°C	0°F -18°C
Santoprene®: Injection molded thermoplastic elastomer with no fabric layer. Long mechanical flex life. Excellent abrasion resistance.	275°F 135°C	-40°F -40°C
UHMW PE: A thermoplastic that is highly resistant to a broad range of chemicals. Exhibits outstanding abrasion and impact resistance, along with environmental stress-cracking resistance.	180°F 82°C	-35°F -37°C
Urethane: Shows good resistance to abrasives. Has poor resistance to most solvents and oils.	150°F 66°C	32°F 0°C
Virgin PTFE: (PFA/TFE) Chemically inert, virtually impervious. Very few chemicals are known to chemically react with PTFE; molten alkali metals, turbulent liquid or gaseous fluorine and a few fluoro-chemicals such as chlorine trifluoride or oxygen difluoride which readily liberate free fluorine at elevated temperatures.	220°F 104°C	-35°F -37°C

Maximum and Minimum Temperatures are the limits for which these materials can be operated. Temperatures coupled with pressure affect the longevity of diaphragm pump components. Maximum life should not be expected at the extreme limits of the temperature ranges.

Metals:

Alloy C: Equal to ASTM494 CW-12M-1 specification for nickel and nickel alloy.

Stainless Steel: Equal to or exceeding ASTM specification A743 CF-8M for corrosion resistant iron chromium, iron chromium nickel and nickel based alloy castings for general applicaitons. Commonly referred to as 316 Stainless Steel in the pump industry.

For specific applications, always consult the Chemical Resistance Chart.

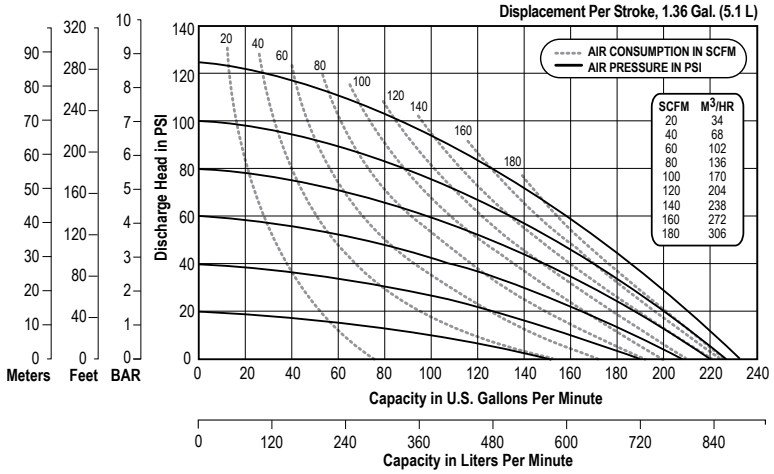
Ambient Temperature Range: -20°C to +40°C
Process Temperature Range: -20°C to +80°C for conductive plastic pumps
-20°C to +95°C for metallic pumps

In addition, the ambient temperature range and the process temperature range do not exceed the operating temperature range of the applied non-metallic parts as listed in the manuals of the pumps

Performance

E3 - 3" Clamped
Rubber and TPE Fitted - Rugged

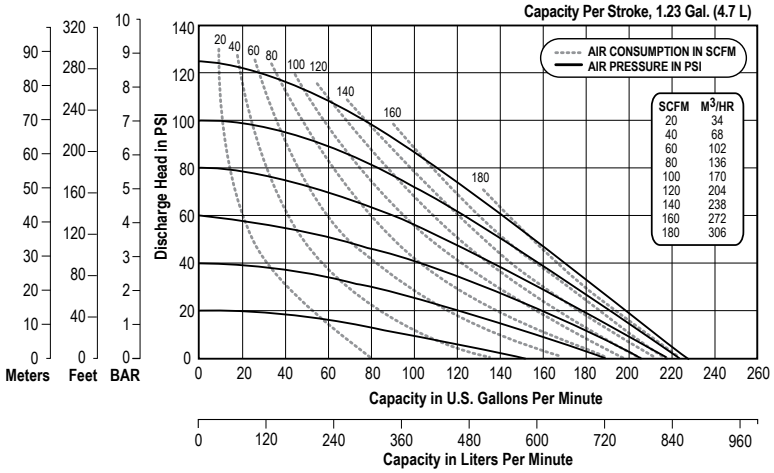
Flow Rate
Adjustable to . . . . . 0-234 gpm (886 lpm)
Port Size
Suction . . . . . 3" NPT (BSP)
Discharge . . . . . 3" NPT (BSP)
Air Inlet . . . . . 1/2" NPT
. . . 3/4"NPT (Stainless Steel Centers ONLY)
Air Exhaust . . . . . 1" NPT
Suction Lift
Dry . . . . . .20' (6.1 m)
Wet . . . . . .32' (9.8 m)
Max Solid Size (Diameter)
. . . . . 3/8" (9.5 mm)
Max Noise Level . . . . . 96 dB(A)
Shipping Weights
Aluminum . . . . . .108 lbs (49.0 kg)
Cast Iron . . . . . 205 lbs (93 kg)
Stainless . . . . . 183 lbs (83 kg)
*** Stainless Center add . . . . . 50 lbs. (22.7 kg)*



NOTE: Performance based on the following: PTFE fitted pump, flooded suction, water at ambient conditions. The use of other materials and varying hydraulic conditions may result in deviations in excess of 5%.

E3 - 3" Clamped
Rubber and TPE Fitted - Domed

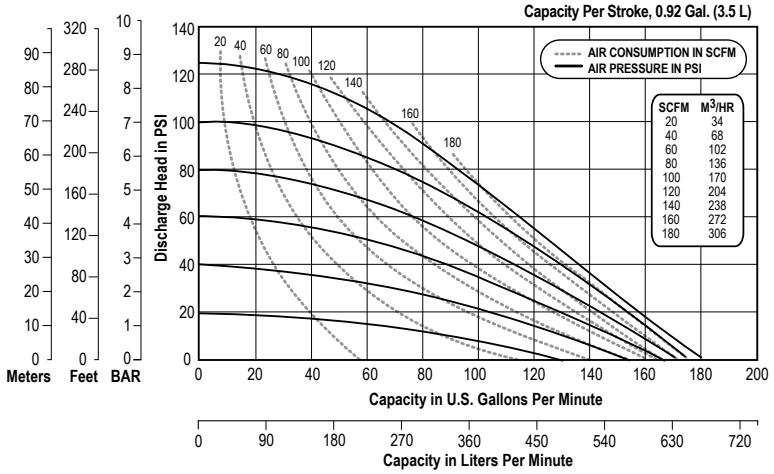
Flow Rate
Adjustable to . . . . . 0-229 gpm (867 lpm)
Port Size
Suction . . . . . 3" NPT (BSP)
Discharge . . . . . 3" NPT (BSP)
Air Inlet . . . . . 1/2" NPT
. . . 3/4"NPT (Stainless Steel Centers ONLY)
Air Exhaust . . . . . 1" NPT
Suction Lift
Dry . . . . . .18' (5.5 m)
Wet . . . . . .31' (9.4 m)
Max Solid Size (Diameter)
. . . . . 3/8" (9.5 mm)
Max Noise Level . . . . . 96 dB(A)
Shipping Weights
Aluminum . . . . . .108 lbs (49.0 kg)
Cast Iron . . . . . 205 lbs (93 kg)
Stainless . . . . . 183 lbs (83 kg)
*** Stainless Center add . . . . . 50 lbs. (22.7 kg)*



NOTE: Performance based on the following: PTFE fitted pump, flooded suction, water at ambient conditions. The use of other materials and varying hydraulic conditions may result in deviations in excess of 5%.

E3 - 3" Clamped
PTFE Fitted

Flow Rate
Adjustable to . . . . . 0-180 gpm (681 lpm)
Port Size
Suction . . . . . 3" NPT (BSP)
Discharge . . . . . 3" NPT (BSP)
Air Inlet . . . . . 1/2" NPT
. . . 3/4"NPT (Stainless Steel Centers ONLY)
Air Exhaust . . . . . 1" NPT
Suction Lift
Dry . . . . . .12' (3.7 m)
Wet . . . . . .32' (9.5 m)
Max Solid Size (Diameter)
. . . . . 3/8" (9.5 mm)
Max Noise Level . . . . . 95 dB(A)
Shipping Weights
Aluminum . . . . . .108 lbs (49.0 kg)
Cast Iron . . . . . 205 lbs (93 kg)
Stainless . . . . . 183 lbs (83 kg)
*** Stainless Center add . . . . . 50 lbs. (22.7 kg)*

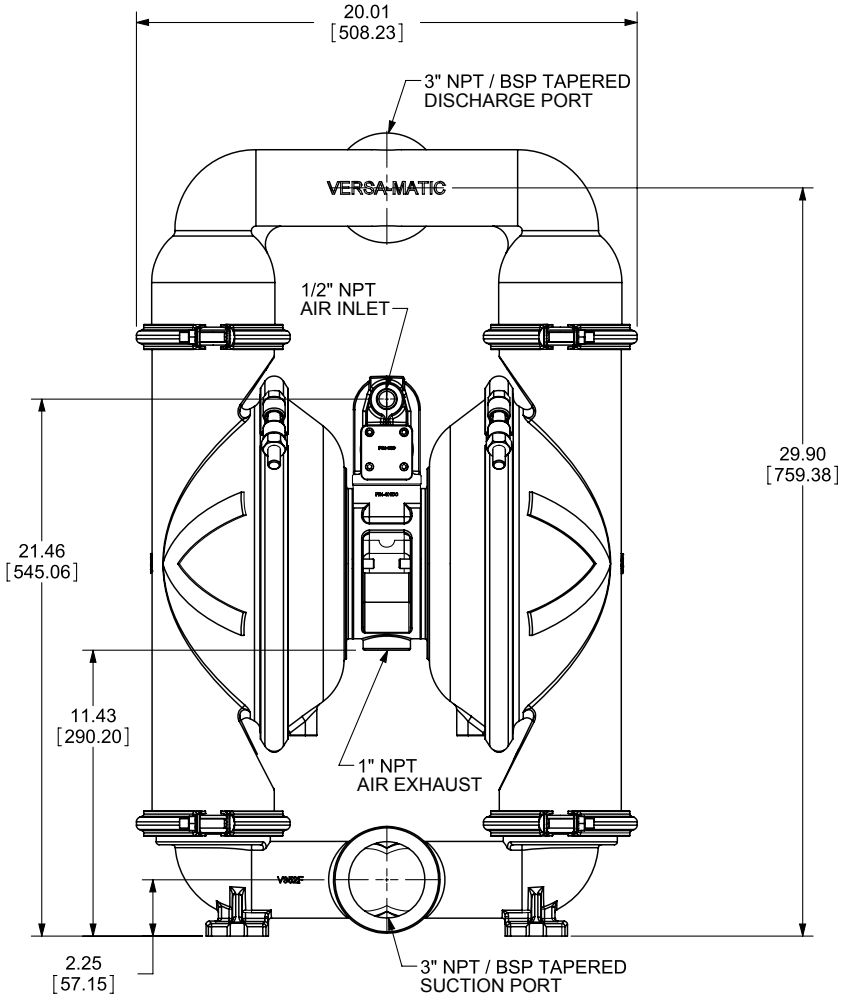


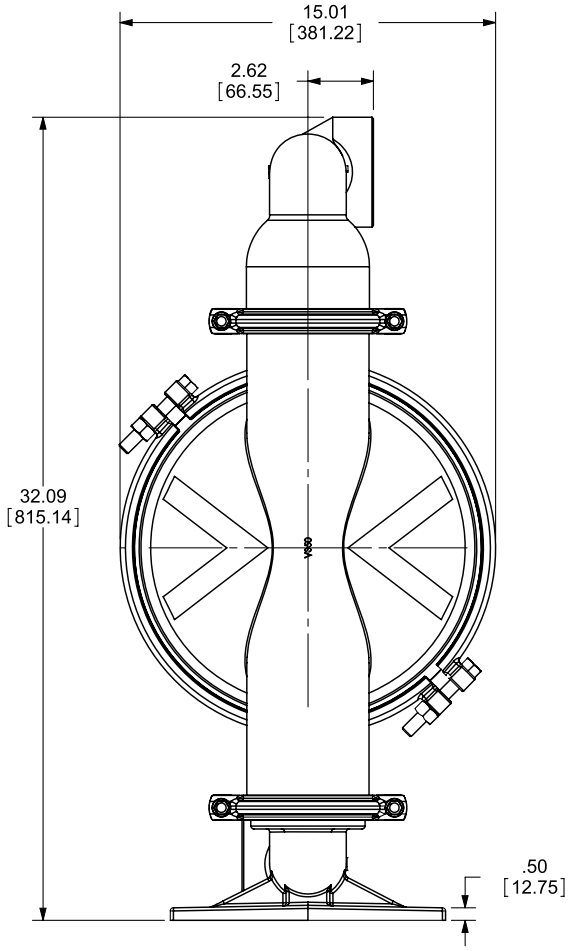
NOTE: Performance based on the following: PTFE fitted pump, flooded suction, water at ambient conditions. The use of other materials and varying hydraulic conditions may result in deviations in excess of 5%.

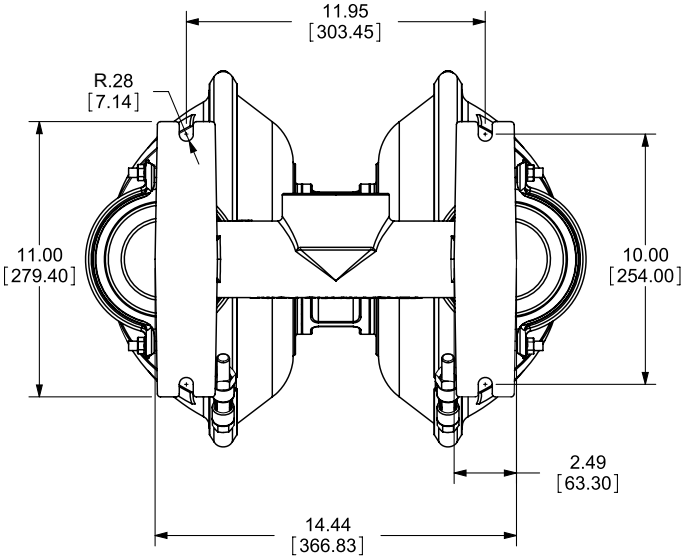
Dimensional Drawings

E3 Metallic Clamped - Aluminum

Dimensions in inches (metric dimensions in brackets). Dimensional Tolerance .125" (3mm).





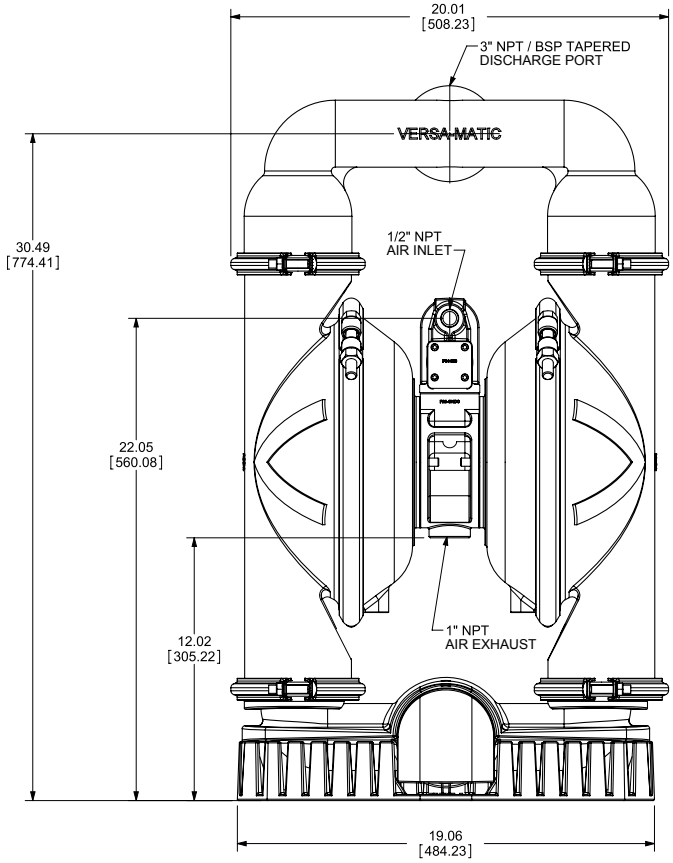


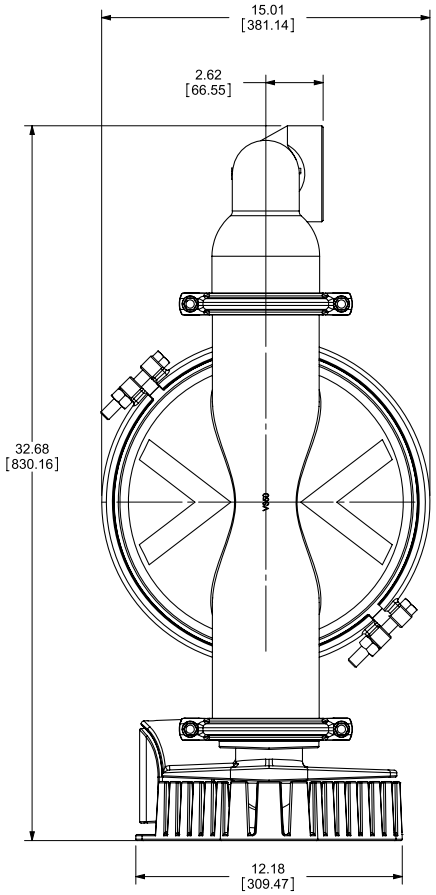
BOTTOM VIEW

Dimensional Drawings

E3 Metallic Clamped - Aluminum with Base

Dimensions in inches (metric dimensions in brackets). Dimensional Tolerance .125" (3mm).

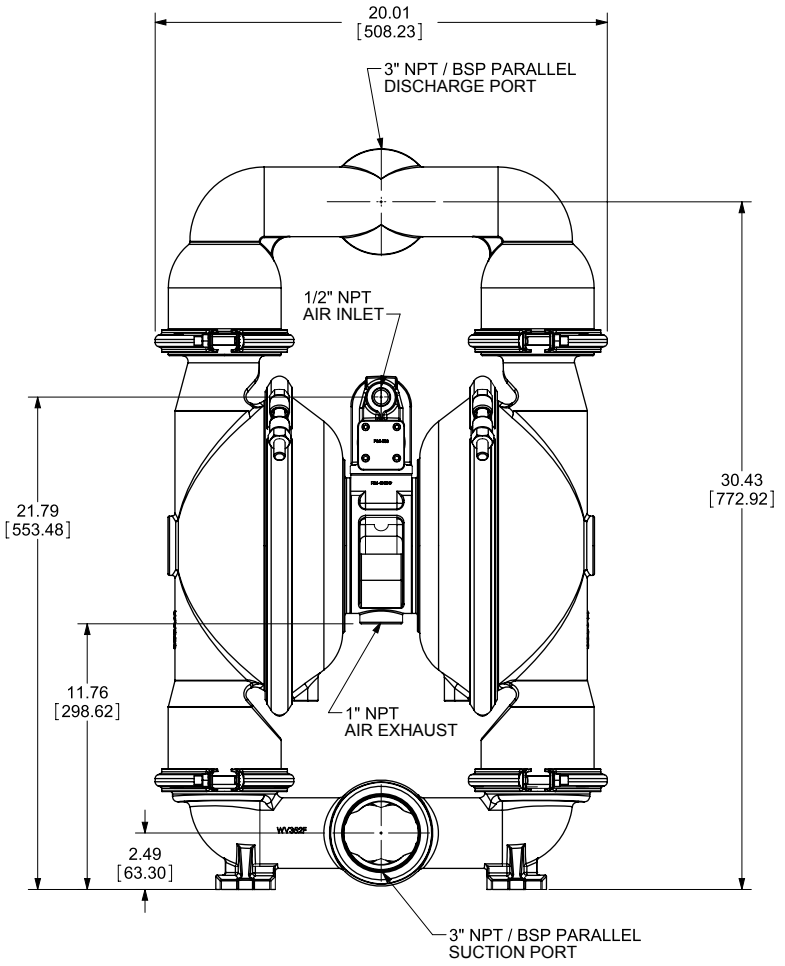


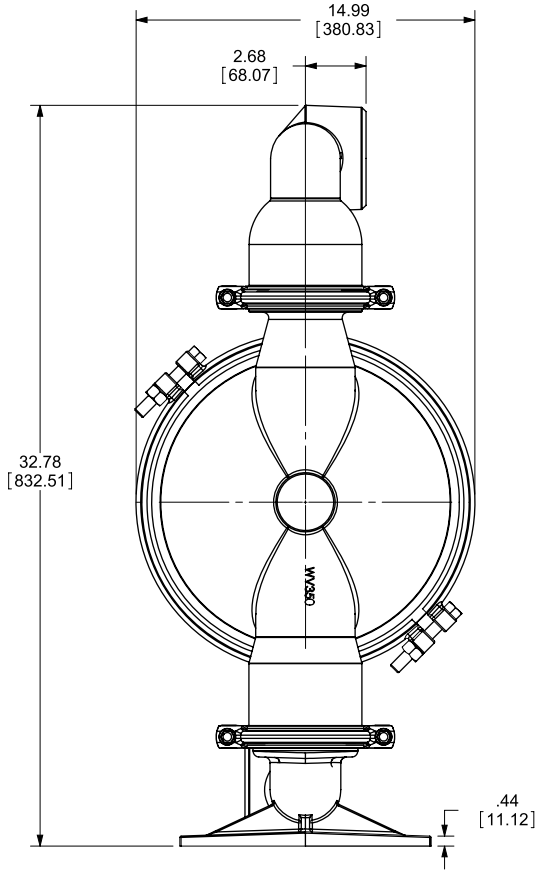


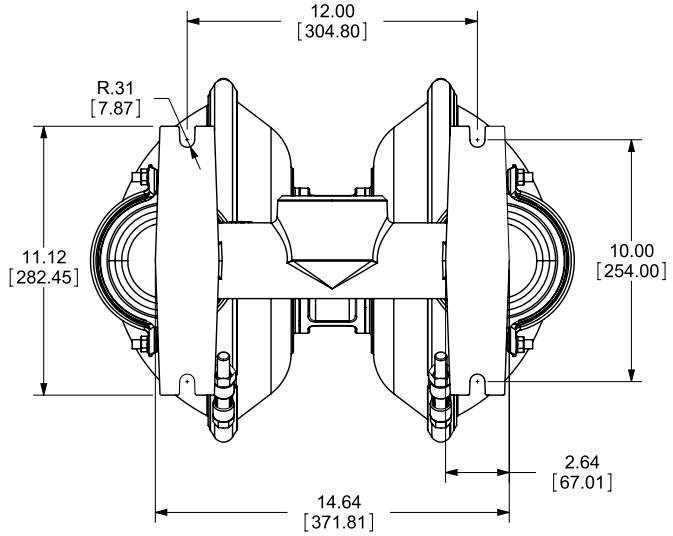
Dimensional Drawings

E3 Metallic Clamped - Cast Iron

Dimensions in inches (metric dimensions in brackets). Dimensional Tolerance .125" (3mm).





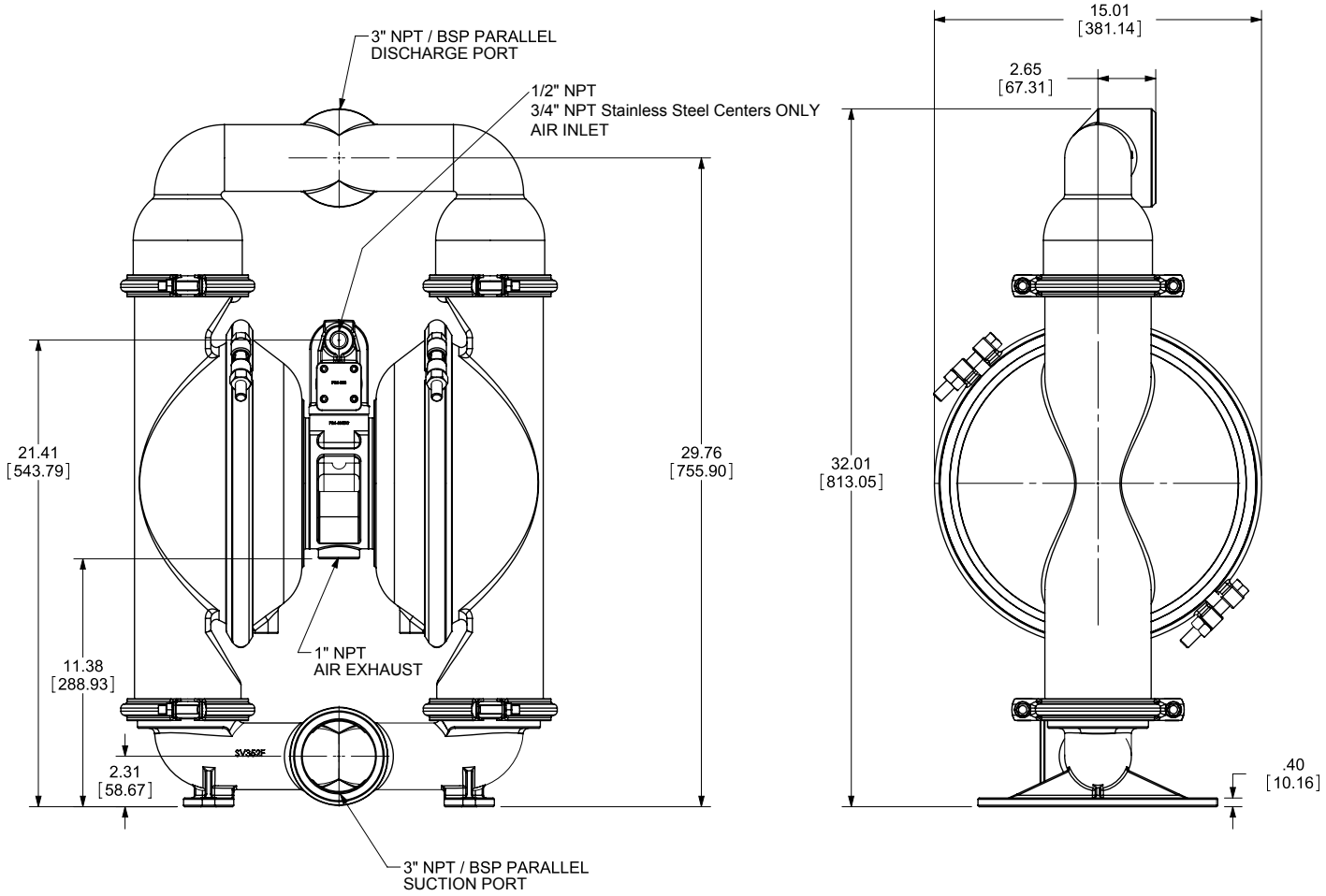


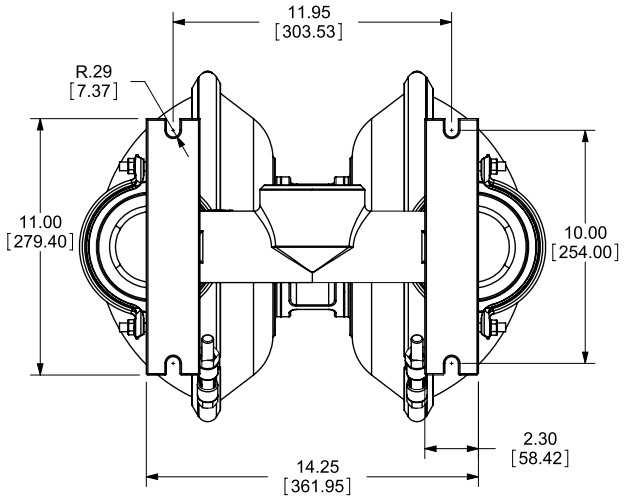
BOTTOM VIEW

Dimensional Drawings

E3 Metallic Clamped - Stainless Steel

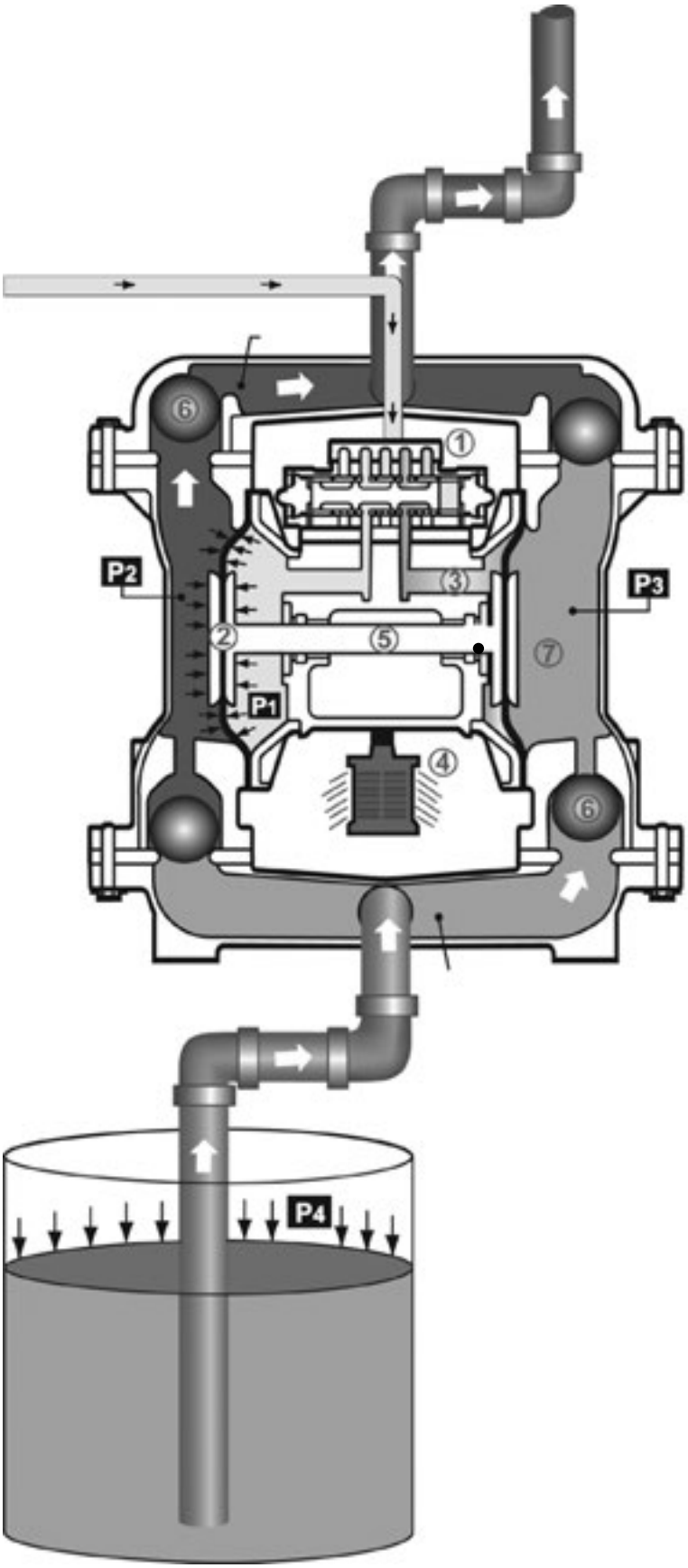
Dimensions in inches (metric dimensions in brackets). Dimensional Tolerance .125" (3mm).





BOTTOM VIEW

Principle of Pump Operation



Air-Operated Double Diaphragm (AODD) pumps are powered by compressed air or nitrogen.

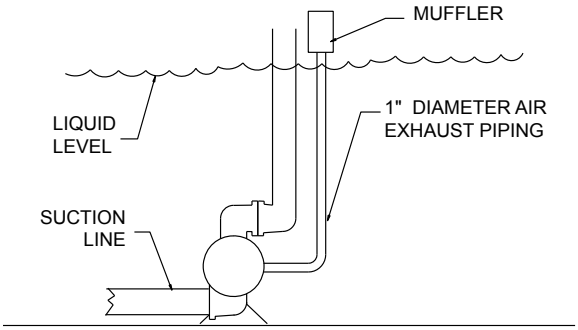
The main directional (air) control valve ① distributes compressed air to an air chamber, exerting uniform pressure over the inner surface of the diaphragm ②. At the same time, the exhausting air ③ from behind the opposite diaphragm is directed through the air valve assembly(s) to an exhaust port ④.

As inner chamber pressure **(P1)** exceeds liquid chamber pressure **(P2)**, the rod ⑤ connected diaphragms shift together creating discharge on one side and suction on the opposite side. The discharged and primed liquid's directions are controlled by the check valves (ball or flap)⑥ orientation.

The pump primes as a result of the suction stroke. The suction stroke lowers the chamber pressure **(P3)** increasing the chamber volume. This results in a pressure differential necessary for atmospheric pressure **(P4)** to push the fluid through the suction piping and across the suction side check valve and into the outer fluid chamber ⑦.

Suction (side) stroking also initiates the reciprocating (shifting, stroking or cycling) action of the pump. The suction diaphragm's movement is mechanically pulled through its stroke. The diaphragm's inner plate makes contact with an actuator plunger aligned to shift the pilot signaling valve. Once actuated, the pilot valve sends a pressure signal to the opposite end of the main directional air valve, redirecting the compressed air to the opposite inner chamber.

SUBMERGED ILLUSTRATION

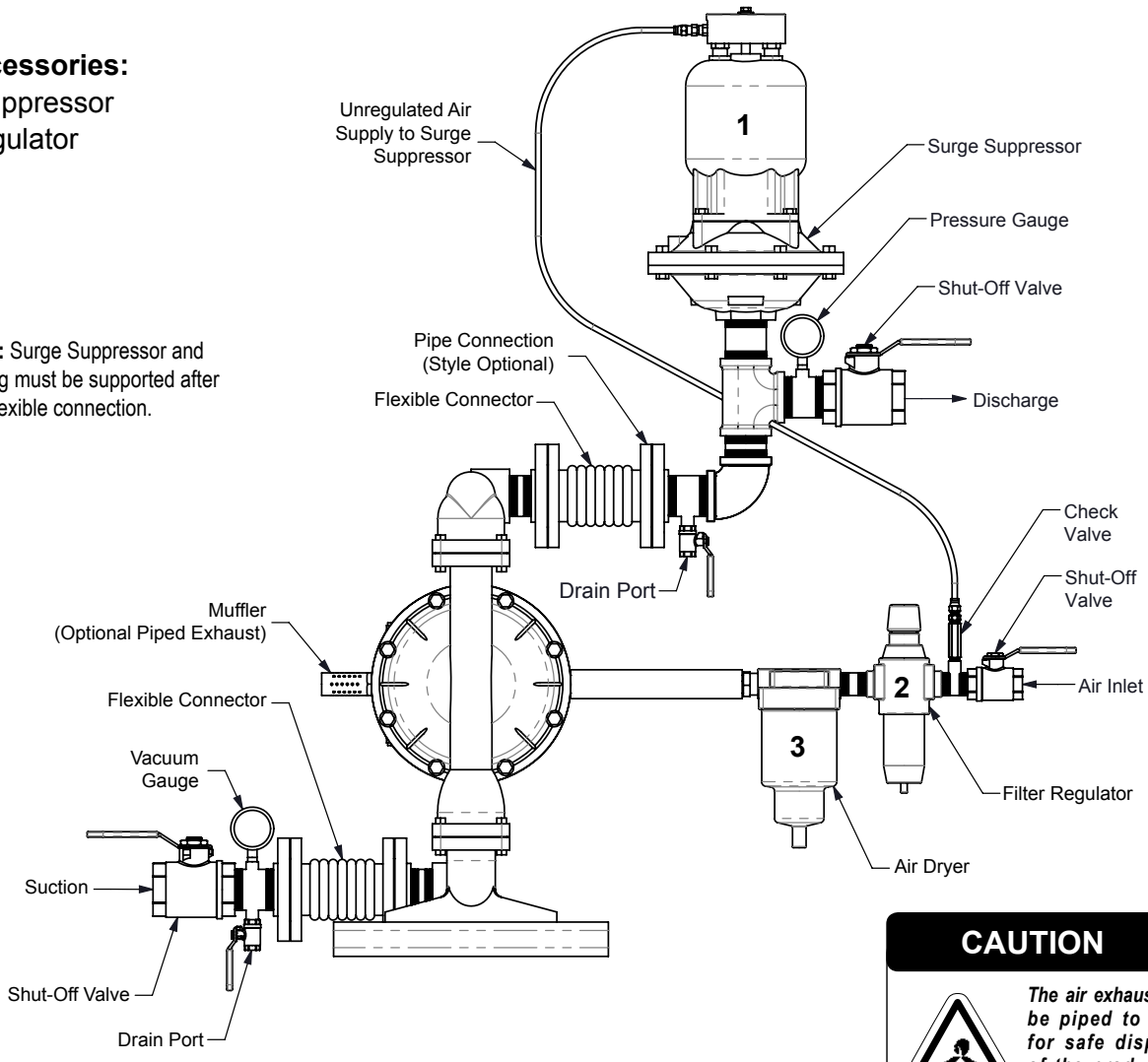


Pump can be submerged if the pump materials of construction are compatible with the liquid being pumped. The air exhaust must be piped above the liquid level. When the pumped product source is at a higher level than the pump (flooded suction condition), pipe the exhaust higher than the product source to prevent siphoning spills.

Recommended Installation Guide

Available Accessories:

1. Surge Suppressor
2. Filter/Regulator
3. Air Dryer



Note: Surge Suppressor and Piping must be supported after the flexible connection.

CAUTION

The air exhaust should be piped to an area for safe disposition of the product being pumped, in the event of a diaphragm failure.

Installation And Start-Up

Locate the pump as close to the product being pumped as possible. Keep the suction line length and number of fittings to a minimum. Do not reduce the suction line diameter.

Air Supply

Connect the pump air inlet to an air supply with sufficient capacity and pressure to achieve desired performance. A pressure regulating valve should be installed to insure air supply pressure does not exceed recommended limits.

Air Valve Lubrication

The air distribution system is designed to operate WITHOUT lubrication. This is the standard mode of operation. If lubrication is desired, install an air line lubricator set to deliver one drop of SAE 10 non-detergent oil for every 20 SCFM (9.4 liters/sec.) of air the pump consumes. Consult the Performance Curve to determine air consumption.

Air Line Moisture

Water in the compressed air supply may cause icing or freezing of the exhaust air, causing the pump to cycle erratically or stop operating. Water in the air supply can be reduced by using a point-of-use air dryer.

Air Inlet And Priming

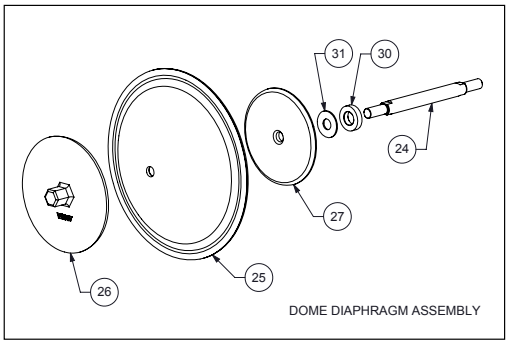
To start the pump, slightly open the air shut-off valve. After the pump primes, the air valve can be opened to increase air flow as desired. If opening the valve increases cycling rate, but does not increase the rate of flow, cavitation has occurred. The valve should be closed slightly to obtain the most efficient air flow to pump flow ratio.

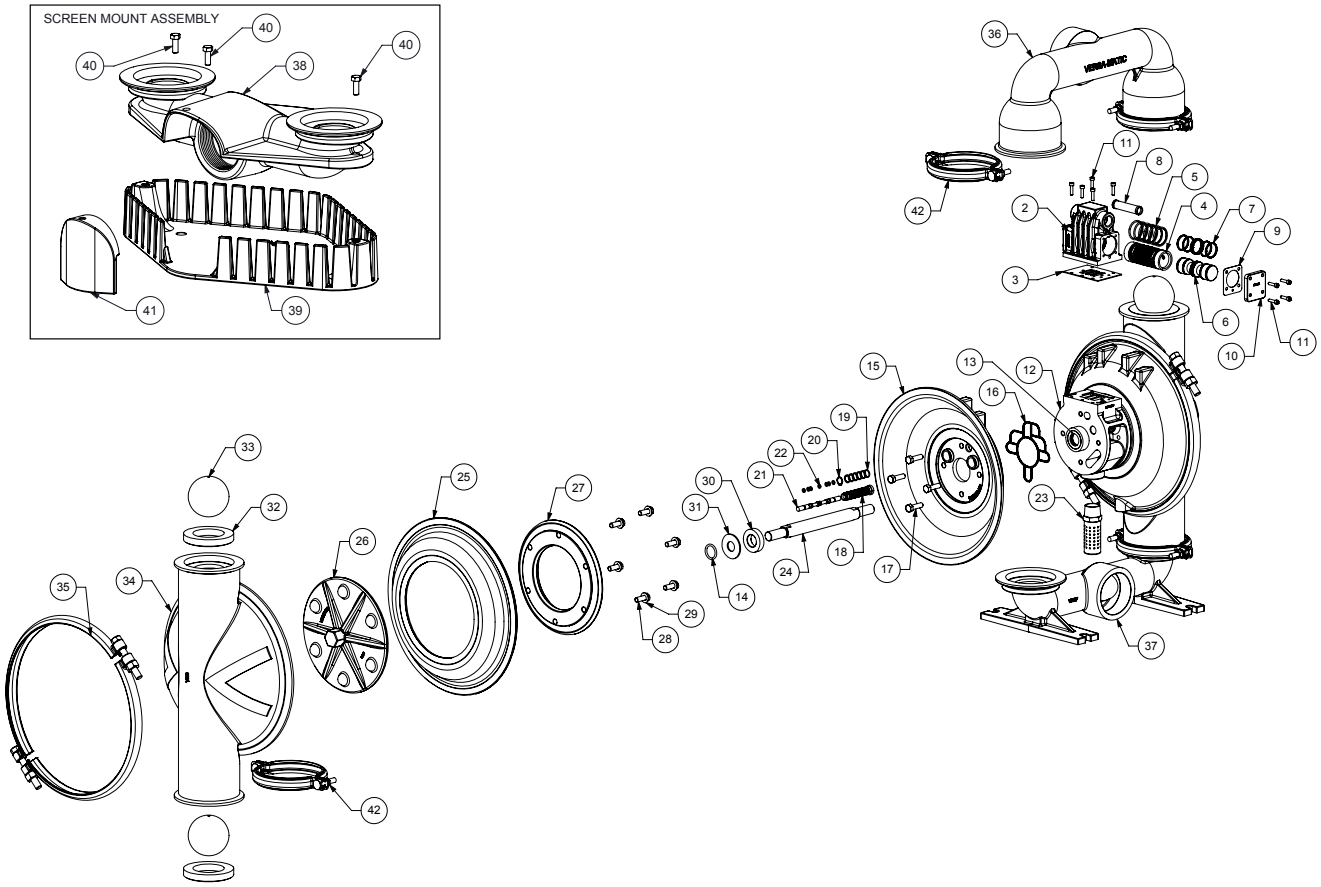
Troubleshooting Guide

Symptom:	Potential Cause(s):	Recommendation(s):
Pump Cycles Once	Deadhead (system pressure meets or exceeds air supply pressure).	Increase the inlet air pressure to the pump. Pump is designed for 1:1 pressure ratio at zero flow. (Does not apply to high pressure 2:1 units).
	Air valve or intermediate gaskets installed incorrectly.	Install gaskets with holes properly aligned.
	Bent or missing actuator plunger.	Remove pilot valve and inspect actuator plungers.
Pump Will Not Operate / Cycle	Pump is over lubricated.	Set lubricator on lowest possible setting or remove. Units are designed for lube free operation.
	Lack of air (line size, PSI, CFM).	Check the air line size and length, compressor capacity (HP vs. cfm required).
	Check air distribution system.	Disassemble and inspect main air distribution valve, pilot valve and pilot valve actuators.
	Discharge line is blocked or clogged manifolds.	Check for inadvertently closed discharge line valves. Clean discharge manifolds/piping.
	Deadhead (system pressure meets or exceeds air supply pressure).	Increase the inlet air pressure to the pump. Pump is designed for 1:1 pressure ratio at zero flow. (Does not apply to high pressure 2:1 units).
	Blocked air exhaust muffler.	Remove muffler screen, clean or de-ice, and re-install.
	Pumped fluid in air exhaust muffler.	Disassemble pump chambers. Inspect for diaphragm rupture or loose diaphragm plate assembly.
	Pump chamber is blocked.	Disassemble and inspect wetted chambers. Remove or flush any obstructions.
Pump Cycles and Will Not Prime or No Flow	Cavitation on suction side.	Check suction condition (move pump closer to product).
	Check valve obstructed. Valve ball(s) not seating properly or sticking.	Disassemble the wet end of the pump and manually dislodge obstruction in the check valve pocket. Clean out around valve ball cage and valve seat area. Replace valve ball or valve seat if damaged. Use heavier valve ball material.
	Valve ball(s) missing (pushed into chamber or manifold).	Worn valve ball or valve seat. Worn fingers in valve ball cage (replace part). Check Chemical Resistance Guide for compatibility.
	Valve ball(s)/seat(s) damaged or attacked by product.	Check Chemical Resistance Guide for compatibility.
	Check valve and/or seat is worn or needs adjusting.	Inspect check valves and seats for wear and proper setting. Replace if necessary.
	Suction line is blocked.	Remove or flush obstruction. Check and clear all suction screens or strainers.
	Excessive suction lift.	For lifts exceeding 20' of liquid, filling the chambers with liquid will prime the pump in most cases.
	Suction side air leakage or air in product.	Visually inspect all suction-side gaskets and pipe connections.
	Pumped fluid in air exhaust muffler.	Disassemble pump chambers. Inspect for diaphragm rupture or loose diaphragm plate assembly.
Pump Cycles Running Sluggish/Stalling, Flow Unsatisfactory	Over lubrication.	Set lubricator on lowest possible setting or remove. Units are designed for lube free operation.
	Icing.	Remove muffler screen, de-ice, and re-install. Install a point of use air drier.
	Clogged manifolds.	Clean manifolds to allow proper air flow
	Deadhead (system pressure meets or exceeds air supply pressure).	Increase the inlet air pressure to the pump. Pump is designed for 1:1 pressure ratio at zero flow. (Does not apply to high pressure 2:1 units).
	Cavitation on suction side.	Check suction (move pump closer to product).
	Lack of air (line size, PSI, CFM).	Check the air line size, length, compressor capacity.
	Excessive suction lift.	For lifts exceeding 20' of liquid, filling the chambers with liquid will prime the pump in most cases.
	Air supply pressure or volume exceeds system hd.	Decrease inlet air (press. and vol.) to the pump. Pump is cavitating the fluid by fast cycling.
	Undersized suction line.	Meet or exceed pump connections.
	Restrictive or undersized air line.	Install a larger air line and connection.
	Suction side air leakage or air in product.	Visually inspect all suction-side gaskets and pipe connections.
	Suction line is blocked.	Remove or flush obstruction. Check and clear all suction screens or strainers.
	Pumped fluid in air exhaust muffler.	Disassemble pump chambers. Inspect for diaphragm rupture or loose diaphragm plate assembly.
	Check valve obstructed.	Disassemble the wet end of the pump and manually dislodge obstruction in the check valve pocket.
	Check valve and/or seat is worn or needs adjusting.	Inspect check valves and seats for wear and proper setting. Replace if necessary.
	Entrained air or vapor lock in chamber(s).	Purge chambers through tapped chamber vent plugs. Purging the chambers of air can be dangerous.
Product Leaking Through Exhaust	Diaphragm failure, or diaphragm plates loose.	Replace diaphragms, check for damage and ensure diaphragm plates are tight.
	Diaphragm stretched around center hole or bolt holes.	Check for excessive inlet pressure or air pressure. Consult Chemical Resistance Chart for compatibility with products, cleaners, temperature limitations and lubrication.
Premature Diaphragm Failure	Cavitation.	Enlarge pipe diameter on suction side of pump.
	Excessive flooded suction pressure.	Move pump closer to product. Raise pump/place pump on top of tank to reduce inlet pressure. Install Back pressure device (Tech bulletin 41r). Add accumulation tank or pulsation dampener.
	Misapplication (chemical/physical incompatibility).	Consult Chemical Resistance Chart for compatibility with products, cleaners, temperature limitations and lubrication.
	Incorrect diaphragm plates or plates on backwards, installed incorrectly or worn.	Check Operating Manual to check for correct part and installation. Ensure outer plates have not been worn to a sharp edge.
Unbalanced Cycling	Excessive suction lift.	For lifts exceeding 20' of liquid, filling the chambers with liquid will prime the pump in most cases.
	Undersized suction line.	Meet or exceed pump connections.
	Pumped fluid in air exhaust muffler.	Disassemble pump chambers. Inspect for diaphragm rupture or loose diaphragm plate assembly.
	Suction side air leakage or air in product.	Visually inspect all suction-side gaskets and pipe connections.
	Check valve obstructed.	Disassemble the wet end of the pump and manually dislodge obstruction in the check valve pocket.
	Check valve and/or seat is worn or needs adjusting.	Inspect check valves and seats for wear and proper setting. Replace if necessary.
	Entrained air or vapor lock in chamber(s).	Purge chambers through tapped chamber vent plugs.

For additional troubleshooting tips contact After Sales Support at service.warrenrupp@idexcorp.com or 419-524-8388

Composite Repair Parts Drawing - Elastomeric and TPE Fitted





Composite Repair Parts List - Elastomeric and TPE Fitted

Air Valve Assembly				
Item #	Qty.	Description	Aluminum Part Number	Stainless Steel Part Number
1	1	Valve Body (includes items 2-11)	031.V003.156	031.V003.110
2	1	Valve Body	095.V001.156	095.V001.110
3	1	Valve Body Gasket	P24-202	
4	1	Valve Sleeve	755.V005.148	
5	6	O-ring	560.206.360	
6	1	Valve Spool Assembly (Includes items 7)	775.V001.000	
7	6	Glyde Ring Assembly	P34-204F	
8	1	Air Valve Screen	P24-210	P34-210
9	2	End Cap Gasket	P24-205	
10	2	End Cap	P34-300	
11	13	Mounting Screws (8 included on item 1)	S1001	
Center Section Assembly				
Item #	Qty.	Description	Aluminum Part Number	Stainless Steel Part Number
12	1	Center Block Assembly (Includes item 13 & 14)	P34-400DC ASY	SP34-400
13	2	Bearing Sleeve	P34-404	
14	2	Main Shaft O-Ring	P34-403	
15	2	Air Chamber	196.V006.157	196.V006.110
16	2	Air Chamber Gasket	P79-109	P24-109A
17	8	Bolt	P24-110	
18	1	Pilot Sleeve Assembly (include item 19)	755.V002.000	
19	6	O-ring	560.101.358	
20	1	Retaining Ring	675.037.080	
21	1	Pilot Spool Assembly (Includes item 22)	775.V006.000	
22	8	O-ring	560.023.358	
23	1	Muffler	530.033.000	

Diaphragm Assembly / Elastomers				
Item #	Qty.	Description	Part Number	
			Versa-Rugged	Versa-Dome
24	1	Main Shaft	P34-103	
25	2	Diaphragm (See Below Material Chart)	V305xx	V306xx
26	2	Outer Diaphragm Plate (See Note 1 Below)	V302BDC, SV302B	VB307, SVB307
27	2	Inner Diaphragm Plate	V302CDC	V307B
28	12	Bolt	V302G	N/A
29	12	Washer	V302GA	N/A
30	2	Bumper Washer	P34-501	
31	2	Back-Up Washer	V302E	
32	4	Valve Seat (See Below Material Chart)	V356xx	
33	4	Valve Ball (See Below Material Chart)	V355xx	

Wet End Assembly						
Item #	Qty.	Description	Part Number			
			Aluminum	Cast Iron	Stainless Steel	Hastelloy
34	2	Water Chamber	V350	WV350	SV350	HV350
35	2	Large Clamp Assembly	V311		SV311	
36	1	Discharge Manifold	V351	WV351	SV351	HV351
37	1	Suction Manifold (Footed Option)	V352F	WV352F	SV352F	HV352F
38	1	Suction Manifold (Screen Mount Option)	V352	N/A	N/A	N/A
39	1	Screen (Screen Mount Only)	V353	N/A	N/A	N/A
40	3	Bolt (Screen Mount Only)	V238A	N/A	N/A	N/A
41	1	Hook Up Cover (Screen Mount Only)	V357	N/A	N/A	N/A
42	4	Small Clamp Assembly	V354		SV354	

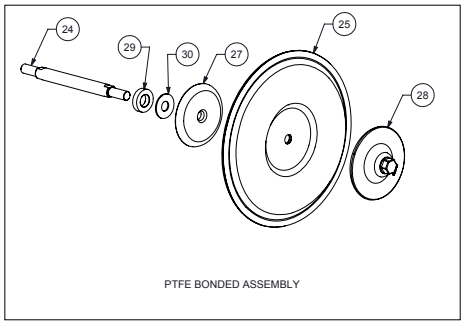
Elastomer Material Specifications				
Material	Versa-Rugged Diaphragm P/N	Versa-Dome Diaphragm P/N	"Ball P/N"	Seat P/N
Neoprene	V305N	V306N	V355N	V356N
Nitrile	V305BN	V306BN	V355BN	V356BN
FKM	V305VT	V306VT	V355VT	V356VT
EPDM	V305ND	V306ND	V355ND	V356ND
PTFE	N/A	N/A	V355TF	V356TF
Santoprene	V305TPEXL	N/A	V355TPEXL	V356TPEXL
Hytrel	V305TPEFG	N/A	V355TPEFG	V356TPEFG
Geolast	V305G	N/A	N/A	V356G
Aluminum	N/A	N/A	N/A	V356A (See Note 2 Below)
Carbon Steel	N/A	N/A	N/A	V356CS (See Note 2 Below)
Stainless Steel	N/A	N/A	N/A	SV356 (See Note 2 Below)
Hastelloy	N/A	N/A	N/A	HV356 (See Note 2 Below)

Notes:

1.) The outer diaphragm plate material is to match the water chamber material (cast iron uses SV302B or SVB307)

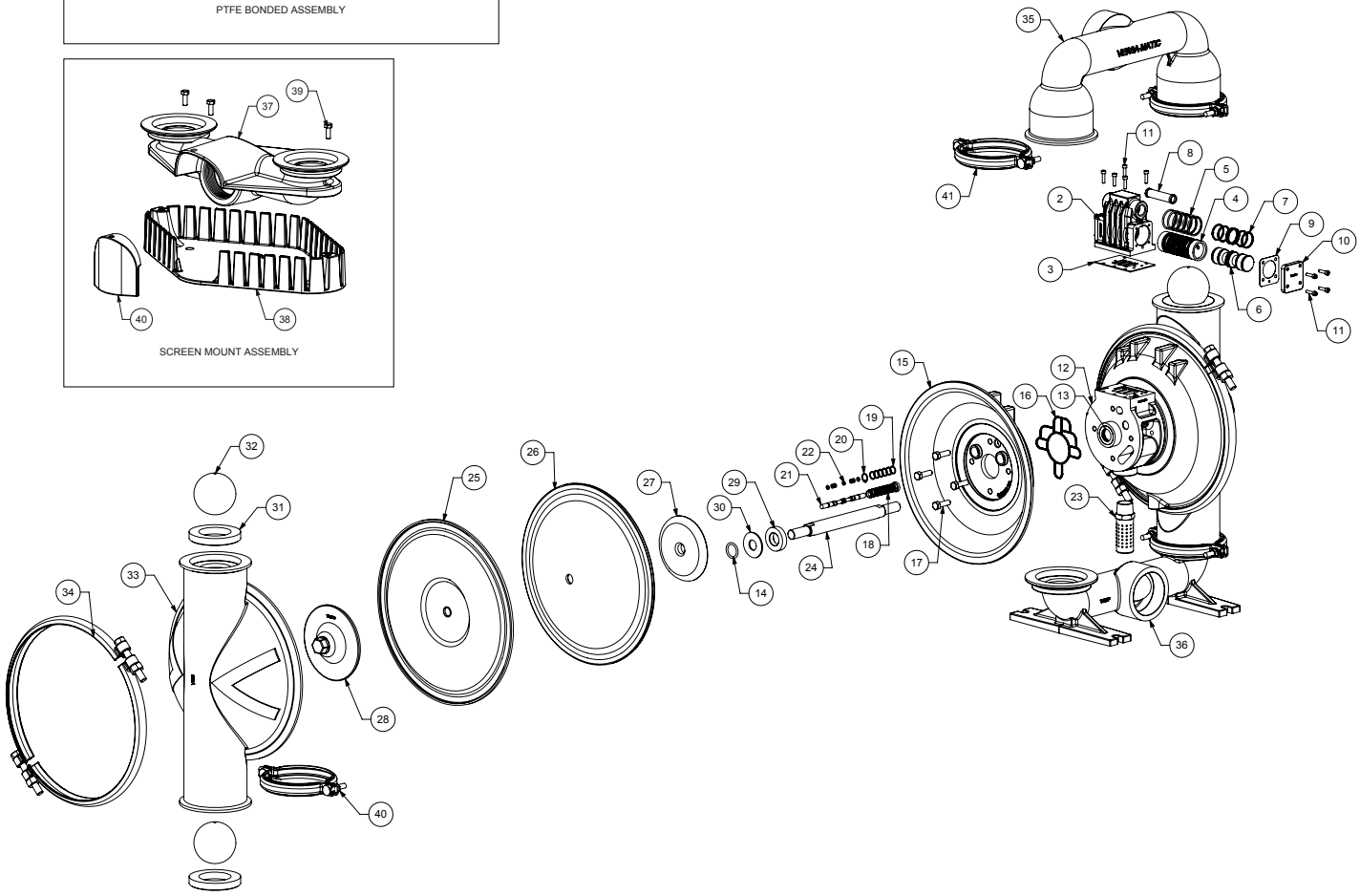
2.) The seat material is to match the water chamber material. In addition to this seat, (4) O-Rings are needed. p/n V356T

Composite Repair Parts Drawing - PTFE Fitted



PTFE BONDED ASSEMBLY

SCREEN MOUNT ASSEMBLY



Composite Repair Parts List - PTFE Fitted

Air Valve Assembly				
Item #	Qty.	Description	Aluminum Part Number	Stainless Steel Part Number
1	1	Valve Body (includes items 2-11)	031.V003.156	031.V003.110
2	1	Valve Body	095.V001.156	095.V001.110
3	1	Valve Body Gasket	P24-202	
4	1	Valve Sleeve	755.V005.148	
5	6	O-ring	560.206.360	
6	1	Valve Spool Assembly (Includes items 7)	775.V001.000	
7	6	Glyde Ring Assembly	P34-204F	
8	1	Air Valve Screen	P24-210	P34-210
9	2	End Cap Gasket	P24-205	
10	2	End Cap	P34-300	
11	13	Mounting Screws (8 included on item 1)	S1001	
Center Section Assembly				
Item #	Qty.	Description	Aluminum Part Number	Stainless Steel Part Number
12	1	Center Block Assembly (Includes item 13 & 14)	P34-400DC ASY	SP34-400
13	2	Bearing Sleeve	P34-404	
14	2	Main Shaft O-Ring	P34-403	
15	2	Air Chamber	196.V006.157	196.V006.110
16	2	Air Chamber Gasket	P79-109	P24-109A
17	8	Bolt	P24-110	
18	1	Pilot Sleeve Assembly (include item 19)	755.V002.000	
19	6	O-ring	560.101.358	
20	1	Retaining Ring	675.037.080	
21	1	Pilot Spool Assembly (Includes item 22)	775.V006.000	
22	8	O-ring	560.023.358	
23	1	Muffler	530.033.000	

Diaphragm Assembly / Elastomers				
Item #	Qty.	Description	Part Number	
			PTFE Two Piece	PTFE Bonded
24	1	Main Shaft	P34-103	
25	2	Diaphragm	V305TF	V305TX
26	2	Back-Up Diaphragm	V305TFB	N/A
27	2	Inner Diaphragm Plate	SV302TI	
28	2	Outer Diaphragm Plate	SV302TO	
29	2	Bumper Washer	P34-501	
30	2	Back-Up Washer	V302E	
31	4	Valve Seat (See Below Material Chart)	V356xx	
32	4	Valve Ball	V355TF	

Wet End Assembly						
Item #	Qty.	Description	Part Number			
			Aluminum	Cast Iron	Stainless Steel	Hastelloy
33	2	Water Chamber	V350	WV350	SV350	HV350
34	2	Large Clamp Assembly	V311		SV311	
35	1	Discharge Manifold	V351	WV351	SV351	HV351
36	1	Suction Manifold (Footed Option)	V352F	WV352F	SV352F	HV352F
37	1	Suction Manifold (Screen Mount Option)	V352	N/A	N/A	N/A
38	1	Screen (Screen Mount Only)	V353	N/A	N/A	N/A
39	3	Bolt (Screen Mount Only)	V238A	N/A	N/A	N/A
40	1	Hook Up Cover (Screen Mount Only)	V357	N/A	N/A	N/A
41	4	Small Clamp Assembly	V354		SV354	
42	2	Diaphragm Seal Tape Kit (Not Pictured)	720.V006.000			

Elastomer Material Specifications	
Material	Seat P/N
PTFE	V356TF
Aluminum	V356A (See Note 2 Below)
Stainless Steel	SV356 (See Note 2 Below)
Hastelloy	HV356 (See Note 2 Below)

Notes:

1.) The outer diaphragm plate material is to match the water chamber material (cast iron uses SV302B or SVB307)

2.) The seat material is to match the water chamber material. In addition to this seat, (4) o-rings are needed. p/n V356T

Written Warranty

5 - YEAR Limited Product Warranty

Quality System ISO9001 Certified • Environmental Management Systems ISO14001 Certified

Versa-Matic warrants to the original end-use purchaser that no product sold by Versa-Matic that bears a Versa-Matic brand shall fail under normal use and service due to a defect in material or workmanship within five years from the date of shipment from Versa-Matic's factory.

~ See complete warranty at http://www.versamatic.com/pdfs/VM%20Product%20Warranty.pdf ~

DECLARATION OF CONFORMITY

DECLARATION DE CONFORMITE • DECLARACION DE CONFORMIDAD • ERKLÄRUNG BEZÜGLICH EINHALTUNG DER VORSCHRIFTEN
DICHIARAZIONE DI CONFORMITÀ • CONFORMITEITSVERKLARING • DEKLARATION OM ÖVERENSSTÄMMELSE
EF-OVERENSSTEMMELSESERKLÆRING • VAATIMUSTENMUKAISUUSVAKUUTUS • SAMSVARSERKLÄRING
DECLARAÇAO DE CONFORMIDADE

MANUFACTURED BY:
FABRIQUE PAR:
FABRICADA POR:
HERGESTELLT VON:
FABBRICATO DA:
VERVAARDIGD DOOR:
TILLVERKAD AV:
FABRIKANT:
VALMISTAJA:
PRODUSENT:
FABRICANTE:

VERSA-MATIC®
Warren Rupp, Inc.
A Unit of IDEX Corporation
800 North Main Street
P.O. Box 1568
Mansfield, OH 44901-1568 USA

Tel: 419-526-7296
Fax: 419-526-7289

PUMP MODEL SERIES: E SERIES, V SERIES, VT SERIES, VSMA3, SPA15, RE SERIES AND U2 SERIES

This product complies with the following European Community Directives:
Ce produit est conforme aux directives de la Communauté européenne suivantes:
Este producto cumple con las siguientes Directrices de la Comunidad Europea:
Dieses produkt erfüllt die folgenden Vorschriften der Europäischen Gemeinschaft:
Questo prodotto è conforme alle seguenti direttive CEE:
Dir produkt voldoet aan de volgende EG-richtlijnen:
Denna produkt överensstämmer med följande EU direktiv:
Versa-Matic, Inc., erklærer herved som fabrikant, at ovennævnte produkt er i overensstemmelse med bestemmelserne i Direkktive:
Tämä tuote täyttää seuraavien EC Direktiivien vaatimukstet:
Dette produkt oppfyller kravene til følgende EC Direktiver:
Este produto está de acordo com as seguintes Directivas comunitárias:

2006/42/EC
on Machinery, according to Annex VIII

This product has used the following harmonized standards to verify conformance:
Ce materiel est fabriqué selon les normes harmonisées suivantes, afin d' en garantir la conformité:
Este producto cumple con las siquientes directrices de la comunidad europa:
Dieses produkt ist nach folgenden harmonisierten standards gefertigtworden, die übereinstimmung wird bestätigt:
Questo prodotto ha utilizzato i seguenti standards per verificare la conformita´:
De volgende geharmoniseerde normen werden gehanteerd om de conformiteit van dit produkt te garanderen:
För denna produkt har följande harmoniserande standarder använts för att bekräfta överensstämmelse:
Harmoniserede standarder, der er benyttet:
Tässä tuotteessa on sovellettu seuraavia yhdenmukaistettuja standardeja:
Dette produkt er produsert i overenstemmelse med fløgende harmoniserte standarder:
Este produto utilizou os seguintes padrões harmonizados para varificar conformidade:

EN809:1998+ A1:2009

AUTHORIZED/ APPROVED BY:
Approuve par:
Aprobado por:
Genehmigt von:
approvato da:
Goedgekeurd door:
Underskrift:
Valtuutettuna:
Bemyndiget av:
Autorizado Por:

David Roseberry
Dave Roseberry
Engineering Manager

DATE: August 10, 2011
FECHA:
DATUM:
DATA:
DATO:
PÄIVÄYS:

CE

04/19/2012 REV 07

VMQR 044FM

EC DECLARATION OF CONFORMITY

in accordance with ANNEX VIII of Directive 94/9/EC - Equipment for use in Potentially Explosive Atmospheres

Date of Issue:	10 May 2014
Technical File No.:	203104000-1410/MER
Quality System Registration No:	ISO 9001-2000
Directive:	94/9/EC 23 March 1994 Annex VIII
Conforming Apparatus:	Air-Operated Metal Double Diaphragm Pumps for Use In Potentially Explosive Atmospheres
Hazardous Location Applied:	1. I M2 c 2. II 2G c T5 3. II 2D T100°C
Manufacturer:	Warren Rupp, Inc., A Unit of IDEX Corporation 800 North Main Street, P.O. Box 1568 Mansfield, OH 44901-1568 USA.
On File With:	DEKRA Certification B.V. (0344) Meander 1051 6825 MJ Arnhem The Netherlands
Harmonized Standards Applied:	EN 13463-1:2009 Non-Electrical Equipment Potentially Explosive Atmospheres-Part 1 Basic Methods and Requirements EN 13463-5:2011 Non-Electrical Equipment for Potentially Explosive Atmospheres-Part 5 Protection by Constructional Safety
Equipment:	1. Elima-Matic Series metal pumps

We hereby certify that the equipment described above conforms with the protection requirements of Council Directive 94/9/EC of 23 March 1994 Annex VIII on the approximation of the laws of the Member States Concerning Equipment and Protective Systems Intended for use in Potentially Explosive Atmospheres

David Roseberry

DATE/OF REVISION/TITLE:
17 August 2015

Dave Roseberry
Director of Engineering

VERSA-MATIC®

IDEX FLUID & METERING